



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-764-011
Job Sheet 197798



Part No: D350-764-011

Job Qty: 1 pcs

Part Name: Rear Seat Shoulder Harness



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/16/19

Job Tracking No:

Due Date: 8/9/19

Created By: Jennifer Renwick

Type: SOLD

Description: Order 18020

Note: DWG REV B IPP REV:A New issue 07-10-11 DD verified by EC IPP Rev:B ECN 1050 rev.B as per dwg 08-01-10 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	8/9/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3	0.2	
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		
							Packaging 1 - 32		
							Packaging 1 - 33		
							Packaging 1 - 34		
							Packaging 1 - 35		
							Packaging 1 - 36		
120	QC 4	1 pcs	8/9/19		0.00	0.00	QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Container No: S200424



Part: D350-764-011

Job No: 197798

Serial No/Batch: S200424

Revision: B

Inspector:

Exp Date:

Instructions: FAA STC SR00211SE 18/10/17, TC STC SH95-39 Issue 3, EASA STC

Plex 7/16/19 2:28 PM Dart.Renwick.Jennife

130	Packaging 3-1 - Stock - B4B	1 pcs	8/9/19	0.00	0.00	QC 4 - 68	
						QC 4 - 72	
						QC 4 - 74	
						QC 4 - 75	
						Packaging 3 - 1 - B4B	
						Packaging 3 - 2 - B4B	
						Packaging 3 - 3 - B4B	
						Packaging 3 - 4 - B4B	
						Packaging 3 - 5 - B4B	DAS
						Packaging 3 - 6 - B4B	75
						Packaging 3 - 7 - B4B	9-89
						Packaging 3 - 8 - B4B	
						Packaging 3 - 9 - B4B	
						Packaging 3 - 10 - B4B	JUL 25 2019
						Packaging 3 - 11 - B4B	
						Packaging 3 - 12 - B4B	
						Packaging 3 - 13 - B4B	
						Packaging 3 - 14 - B4B	
						Packaging 3 - 15 - B4B	
						Packaging 3 - 16 - B4B	
						Packaging 3 - 17 - B4B	
						Packaging 3 - 18 - B4B	
						Packaging 3 - 19 - B4B	
						Packaging 3 - 20 - B4B	
						Packaging 3 - 21 - B4B	
						Packaging 3 - 22 - B4B	
						Packaging 3 - 23 - B4B	
						Packaging 3 - 24 - B4B	
						Packaging 3 - 25 - B4B	
						Packaging 3 - 26 - B4B	
						Packaging 3 - 27 - B4B	
						Packaging 3 - 28 - B4B	
						Packaging 3 - 29 - B4B	
						Packaging 3 - 30 - B4B	
						Packaging 3 - 31 - B4B	
						Packaging 3 - 32 - B4B	
						Packaging 3 - 33 - B4B	
						Packaging 3 - 34 - B4B	
						Packaging 3 - 35 - B4B	
						Packaging 3 - 36 - B4B	
135	DC - 1 - B4B	1 pcs	8/9/19	0.00	0.00	DC - 1 - B4B	DAS 21 9-89 JUL 24 2019
						DC - 2 - B4B	
140	QC 21 - FG	1 pcs	8/9/19	0.00	0.00	QC 21 - FG - 21	DAS 21 9-89 JUL 24 2019
						QC 21 - FG - 70	
						QC 21 - SA - 53	

Part Op 120 - (QC4- 100% Inspect kits for completeness)

Descriptions: 130 - (Identify as per dwg & Stock Location: _____), Identify and pack for shipping as per PPP D350-764-011

Location: FG029

135 - Photocopy bluefile & type labels per PPP D350-764-011 CHG002

140 - (QC21- Final Inspection - Work Order Release)

FG029

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
ALS4-1032-130	Rivnut	16 Ea (16 ea)	110-Packaging 1 - Pick Kit	5057257 ✓
AN3-3A	Bolt	32 Ea (32 ea)	110-Packaging 1 - Pick Kit	5158308X28 5192 148x4 ✓
AN3-6A	Bolt	16 Ea (16 ea)	110-Packaging 1 - Pick Kit	5149185 ✓
AN4-10A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5162658 ✓
AN970-6	Washer	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5082332 ✓
CCR264SS3-3	Cherry Rivet	16 Ea (16 ea)	110-Packaging 1 - Pick Kit	5099523 ✓
CR3212-4-2	Cherry Rivet	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5158448 ✓
CR3212-5-04	Rivet	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5181030 ✓
CR3212-5-07	Rivet	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	51124039 ✓
D2854	3/4" Velcro Strip	2.6660 ft (2.666 ea)	110-Packaging 1 - Pick Kit	5051174 ✓
D3578-041	Doubler	16 pcs (16 ea)	110-Packaging 1 - Pick Kit	5197973 ✓
D3636-041	Shoulder Harness	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5197906 ✓
D3637-041	Bracket Assembly	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5161536 ✓
D3637-3	Bracket	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5197493 ✓
D3638-1	Bushing	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5162981 ✓
D3639-1	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5199096 ✓
D3639-2	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5089786 ✓
D3639-3	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5095026 ✓
D3639-4	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5095023 ✓
D3640-1	Belt Guide	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5185352 ✓
D3640-3	Belt Guide	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5185589 ✓
D3641-1	Cover	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5163660 ✓
D3641-3	Cover	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5094834 ✓
D3641-4	Cover RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5094824 ✓
D3642-1	Doubler	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5163892 ✓
D3643-1	Stiffener	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5038474 ✓
D3643-2	Stiffener	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5074748 ✓
D3644-1	Shim	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5163906 ✓
D3657-1	Guide Tool	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5135647 ✓
MS20426AD3-3	Rivet	32 Ea (32 ea)	110-Packaging 1 - Pick Kit	5174201 ✓
MS20426AD4-4	Rivet	106 Ea (106 ea)	110-Packaging 1 - Pick Kit	5113854 ✓
MS20426AD4-6	Rivet	28 Ea (28 ea)	110-Packaging 1 - Pick Kit	5093086 ✓
MS20470AD4-6	Rivet, Universal Head	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5166917 ✓
MS21059L3	Nut Plate	16 Ea (16 ea)	110-Packaging 1 - Pick Kit	5163612 ✓
MS21072-L3	Nut Plate	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5167158 ✓
MS35206-267	Screw	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5092514 ✓
NAS1149D0363J	Washer	48 Ea (48 ea)	110-Packaging 1 - Pick Kit	5177245 ✓
NAS1149D0963J	Washer	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5056386 ✓

Master Unit No 011050

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	ALS4-1032-130	16	7,249	0
	AN3-3A	32	304	0
	AN3-6A	16	397	0
	AN4-10A	4	166	0
	AN970-6	4	242	0
	CCR264SS3-3	16	163	0
	CR3212-4-2	4	72	0
	CR3212-5-04	4	108	0
	CR3212-5-07	4	118	0
	D2854	3	51	0
	D3578-041	16	42	0
	D3636-041	4	12	0
	D3637-041	4	11	0
	D3637-3	4	23	0
	D3638-1	4	18	0
	D3639-1	1	0	0
	D3639-2	1	11	0
	D3639-3	1	6	0
	D3639-4	1	13	0
	D3640-1	2	23	0
	D3640-3	2	23	0
	D3641-1	2	7	0
	D3641-3	1	4	0
	D3641-4	1	5	0
	D3642-1	2	7	0
	D3643-1	1	4	0
	D3643-2	1	4	0
	D3644-1	2	12	0
	D3657-1	1	12	0
	MS20426AD3-3	32	6,959	0
	MS20426AD4-4	106	1,848	0
	MS20426AD4-6	28	956	0
	MS20470AD4-6	8	3,665	0
	MS21059L3	16	217	0
	MS21072-L3	8	70	0
	MS35206-267	8	181	0
	NAS1149D0363J	48	1,406	0
	NAS1149D0963J	4	436	0
Part Specifications				
Specifications could not be found.				

Plex 7/16/19 2:28 PM Dart.Renwick.Jennifer

5.0 PARTS LISTS

QTY -011	Dart Part Number	Geneva Part Number	Description
X	D350-764-011	P131	Shoulder Harness Kit
4	D2854-1-080	N/A	VELCRO STRIP
4	D2854-3-080	N/A	VELCRO STRIP
16	D3578-041	N/A	DOUBLER
4	D3636-041	N/A	SHOULDER HARNESS
4	*D3636-11	G10601-2	SHOULDER BELT
4	*D3636-13	G10601-4	LAP BELT
4	D3637-041	G10602-1	BRACKET ASSEMBLY
4	D3637-3	G10609-1	BACKER PLATE
4	D3638-1	G10608-2	BUSHING
1	D3639-1	G10604-3	DOUBLER
1	D3639-2	G10604-6	DOUBLER
1	D3639-3	G10604-4	DOUBLER
1	D3639-4	G10604-5	DOUBLER
2	D3640-1	G10605-1	BELT GUIDE
2	D3640-3	G10605-2	BELT GUIDE
2	D3641-1	G10606-3/-6	COVER
1	D3641-3	G10606-5	COVER
1	D3641-4	G10606-4	COVER
2	D3642-1	G10607-1/-2	DOUBLER
1	D3643-1	G10610-2	STIFFENER
1	D3643-2	G10610-1	STIFFENER
2	D3644-1	G10610-3	SHIM
1	D3657-1	G12170	GUIDE TOOL
16	ALS4-1032-130	N/A	INSERT
32	AN3-3A	N/A	BOLT
16	AN3-6A	N/A	BOLT
4	AN4-10A	N/A	BOLT
48	AN960JD10	N/A	WASHER
4	AN960JD916	N/A	WASHER
4	AN970-6	N/A	WASHER
16	CCR264SS-3-03	N/A	RIVET
4	CR3212-4-02	N/A	RIVET
4	CR3212-5-04	N/A	RIVET
4	CR3212-5-07	N/A	RIVET
32	MS20426AD3-3	N/A	RIVET
106	MS20426AD4-4	N/A	RIVET
28	MS20426AD4-6	N/A	RIVET
8	MS20470AD4-6	N/A	RIVET
16	MS21059L3	N/A	NUTPLATE (OR MS21059-3)
8	MS21072L3	N/A	NUTPLATE (OR MS21072-3)
8	MS35206-267	N/A	SCREW

*Included with D3636-041

• COPYRIGHT © 2007 BY DART AEROSPACE USA, INC. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.

Revision: B

Date: 07.10.16